





97 kW (Stage IV) 90 kW (Electro)



21,8 t



10 m







Mobile material handling machine

B18 Advanced. The E-Series



1962: rope-driven S833 with elevated operator cab

What makes up the E-Series

- More than 65 years of experience in designing and constructing hydraulic material handling machines
- Uncompromisingly high performance in all areas: Focus on material handling
- Technology that can be mastered: Highquality components without over-engineering
- Long product service life and high value retention

Your top benefits

- Green Efficiency
 Safe fuel reduce operating costs
 Work quietly protect operator and environment
- Peak performance

 Durable mechanical systems stressed parts optimized

 High speeds high load capacities
- Maximum usability

 Comfortable Maxcab operator cab relaxed work

 SENCON work program selection made easy
- Maximum safety
 Safe entry and exit no-slip steps
 State-of-the-art camera entire work area in view
- Maintenance and service made easy
 SENNEBOGEN Control System SENCON easy fault diagnosis
 Easy Maintenance clear labeling
- Consultation and support in your area
 3 production sites 2 subsidiaries
 more than 130 sales partners worldwide and also in your area





 $\label{thm:continuous} \textbf{Subject to technical changes. Further options available upon request.}$

B18 The E-Series. At a glance.



Four ways to save fuel

- Up to 20% savings: working in Eco Mode with reduced engine speed
- Idle automation reduces speed to 40% of operating speed
- Stop automation switches the engine off when not needed
- Optimized settings of engine and hydraulics reduces fuel consumption





- Consistently quiet operation thanks to decoupled engine mounts and soundproofing in the doors
- Soundpower level according to 2000/14/EC up to 2 dB lower than required

High-capacity cooling

- Constant, reliable performance thanks to largedimensioned and robust fans and coolers
- Water and oil coolers with top-notch efficiency thanks to axial-piston pump and motor control and on demand thermostatic control
- Fan reversal for cleaning in series





Powerful hydraulic system

- Strong pumps with power reserves
- Top efficiency thanks to large-dimensioned hydraulic valves and lines
- Extra-long change intervals of 4,000 operating hours through initial fill-up with special oil with extended service life when using SENNEBOGEN HydroClean*

The premium cab.



Features

- optimum cab climate with automatic air conditioning system, partial tinted glass
- pleasant and equal temperature dispersion by means of 9 nozzles
- panoramic view
- climatic comfort seat with air suspension and air conditioning*
- very quiet through optimized noise insulation
- Highest safety & comfort with sliding door, wide door opening
- ergonomically arranged operating controls for fatigue-free and relaxed working
- 12 V, 24 V, and USB charging sockets hands-free telephone preparation, document box
- various options: electric cooler behind`s, protective covers, seat air conditioning

Our SENNEBOGEN joysticks

- consoles and ergonomic joysticks that move with the seat
- pleasant grip through ergonomic design
- precise control of all movements through direct and sensitive function activation
- quick access to all operating controls through optimized design of all push-buttons and switches

* Option





B18 Maintenance and service made easy.



Optimized for maintenance

- Fast and easy diagnosis thanks to straightforward and clearly labeled electrical distributor
- Easy access to all service points on the machine
- Automatic central lubrication for equipment and slewing gear raceway



Hydro Clean*

- Optimal protection of hydraulic components thanks to 3 µm microfilter
- Cleaner hydraulic oil, longer service life



Central measuring points

- Easily accessible
- Quickly inspect entire hydraulic system



Clear labeling

- All parts labeled with a unique part number
- Easy and reliable spare parts ordering

* Option



B18 Modular design - versatile solutions

Equipment options (others available upon request) **Attachments** Orange peel grab Clamshell grab Magnetic plate Scrap metal shears Sorting grab К9 **K9 ULM** K10 **K10 ULM** Cabs Uppercarriage Cab elevation Diesel-hydraulic drive M Electrohydraulic drive E270 **Maxcab Industry** Motorized cable reel **Options Transformer Undercarriage variants** тах. тах. max. 0,6 m Mobile M Crawler 4-point pedestal R25/240*



B18 Advantages at a glance



B18 Technical data, equipment

MACHINE TYPE

Model (type) 818

ENGINE				
Power	97 kW at 2200 rpm			
Model	Cummins QSB 4,5 Stage IIIa / IV Direct injection, turbo charged, charge air cooler, reduced emissions, Eco Mode, idle automation, stop automation			
Cooling	Water-cooled			
Air filter	Dry filter with integrated cyclone pre-separator, safety element, contamination indicator			
Fuel tank	300 l			
DEF tank	30 l			
Electr. system	24 V			
Batteries	2 x cold-start high-performance batteries			
Options	Engine block heaterElectric fuel pumpJump-start battery terminals			

UPPER	CARRIAGE
Design	Torsion-resistant box design, precision crafted, steel bushings for boom bearings. Extremely service-friendly design, longitudinal engine
Central lubrica- tion	Automatic central lubrication for equipment and slewing gear
Electrical sys- tem	Central electrical distributor, battery disconnect switch
Cooling system	3-circuit cooling system with high cooling out- put, thermostatically regulated fan drive for oil cooler and water cooler, fan reversal for cleaning
Options	 Slewing gear brake via foot pedal Hand rail at the upper structure for additional safety LED lighting packages Fire extinguisher Sea climate resistant coating Electric heater for hydraulic tank Low-temperature packages Hydraulically driven magnetic generator 9 kW Telematic system SENtrack DS

HYDRA I	ULIC SYSTEM		
Load sensing / Load s	UDV hydraulic system for hydraulic, vork functions		
Pump type	Swashplate-type variable-displacement piston pump, load pressure-independent flow distribution for simultaneous, independent control of work functions		
Pump control	Zero-stroke control, on-demand flow control - the pumps only pump as much oil as will actually be used, pressure purging, load limit sensing control		
Delivery rate	max. 310 I/min		
Operating pressure	max. 350 bar		
Filtration	High-performance filtration with long change interval		
Hydraulic tank	260 l		
Control system	Proportional, precision hydraulic actuation of work movements, 2 hydraulic servo joysticks for the work functions, additional functions via switches and foot pedals		
Safety	Hydraulic circuits secured with safety valves, emergency lowering of the equipment at engine standstill, pipe fracture safety valves for lift cylinder and stick cylinder		
Options	 Bio-oil - environmentally friendly ToolControl for programming pressure/rate for up to 10 tools Additional hydraulic circuit for shear attachment Load moment warning with capacity utilization indicator Overload safeguard with overload shutdown 3 µm hydraulic micro-filter - SENNEBOGEN HydroClean 		

SLEWING DRIVE			
Gearbox	Compact planetary gear with bent-axis hydraulic motor, integrated brake valves		
Parking brake	Spring-loaded, hydraulically vented safety multi-disk brake		
Slewing ring	Strong slewing ring, sealed		
Slewing speed	0-8 rpm, stepless. Hydraulic brake valves integrated in motor ensure wear-free braking.		



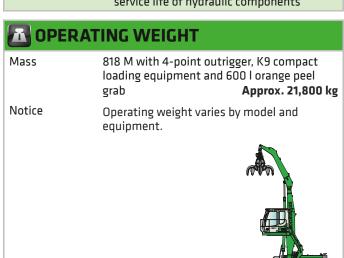
B18 Technical data, equipment

■ CAB	(m <mark>-X</mark> -2-1)
Cab type	Hydraulically elevating cab E270
Cab equipment	Sliding door, excellent ergonomics, climate automation, seat heater, air-suspension comfort seat, fresh air filter / circulating air filter, joystick steering, 12 V / 24 V connections, SENCON
Options	 active seat air conditioning Auxiliary heating system with timer Cabs with active carbon filter Armored-glass windshield Armored-glass sunroof Safety side window and rear window Rolling shade for roof window and windshield Protection guards FOPS protective roof grating Protective front grating Radio with speakers Maxcab industrial cab with undivided armored glass windshield electrical cooling box

UNDER	CARRIAGE			
Design	Strong undercarriage with 4-point outrigger support or combination of stabilizer blade and claw support (option), hydraulically locking pendulum steering axle. Pendulum axle cylinder with pipe-fracture safety valves			
Drive	All-wheel drive powered by a variable-displacement hydraulic motor with direct-mounted, automatically actuated brake valve and 2-stage power shift transmission. Strong planetary axles with integrated steering cylinder, 2-circuit multi-disk service brake.			
Parking brake	Spring-loaded multi-disk brake			
Tires	8 x 10.00-20 solid rubber			
Speed	Stage I: 0-5.5 km/h ; Stage II: 0-20 km/h			
Options	 8 x 10.00-20 pneumatic tires Individual outrigger actuation Additional pushing blade for 4-point outrigger (front or rear) 2-point outrigger and stabilizer blade (front or rear) Protection for travel drive/shunting coupling 			

EQUIPN	MENT
Design	Sealed and soiling-protected box design with oversized bearing points for long service life. Oversized bearing points with low-maintenance, sealed special bushings, precision-crafted
Cylinders	Special hydraulic cylinder with hydraulic end position damping, optimized kinematics for high lifting power. The material handling attachment is specifically designed for highperformance applications.
Central lubrication	Automatic central lubrication system
Options	 Ball valves on the hydraulic lines - open and close grapple Multi-coupling Adjustable hoisting limiter/stick limiter

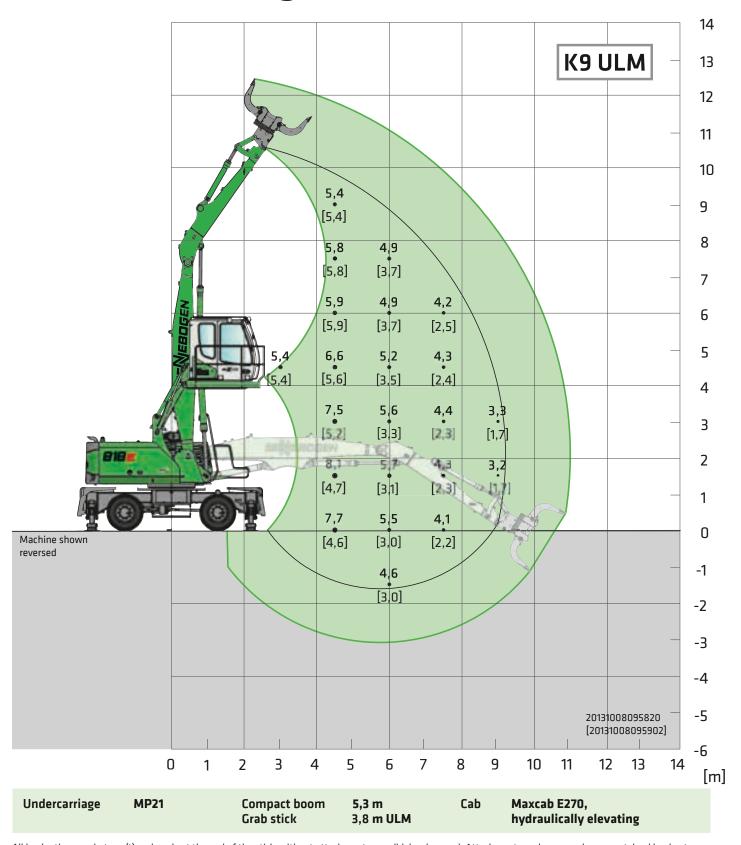
ELECTI	RIC DRIVE GGREEN
Option	 Power: 90 kW / 400 V / 50 Hz Total connected load 200 kVA, machine fusing 200 (alternatively 200 A with magnet system) for 400 V, motor start-up via star-delta circuit Advantages: lowest operating costs, quiet and virtually vibration-free work, long service life of hydraulic components
TOPERA	TING WEIGHT
Mass	818 M with 4-point outrigger, K9 compact loading equipment and 600 l orange peel



Technische Änderungen vorbehalten.

B18 Load ratings



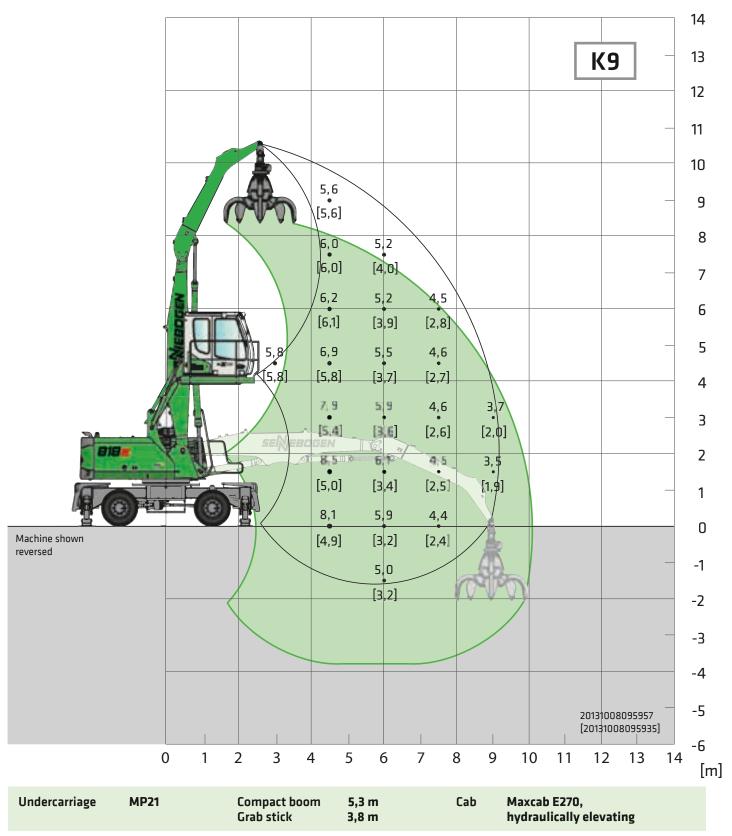


All load ratings are in tons (t) and apply at the end of the stick, without attachment, on solid, level ground. Attachments such as grapple, magnet, load hook, etc. are part of the specified load ratings. The ratings constitute 75% of the static tipping load or 87% of the hydraulic lifting power in accordance with ISO 10567. In accordance with EU standard EN 474-5, material handling machines used for hoisting must be equipped with pipe-fracture safety devices on the hoist cylinders and an overload warning device. Load ratings apply for a machine with deployed 4-point outrigger support and for 360° slewing. Load ratings in square brackets [] apply for blocked pendulum axle, undeployed outriggers, free-standing, and 360° slewing.







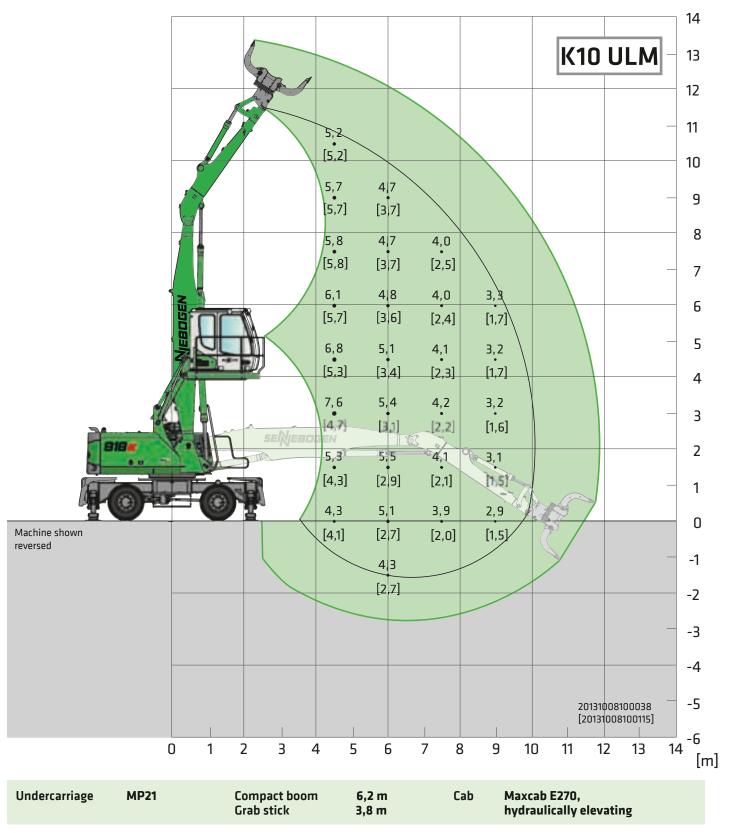


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Subject to change.

B18 Load ratings

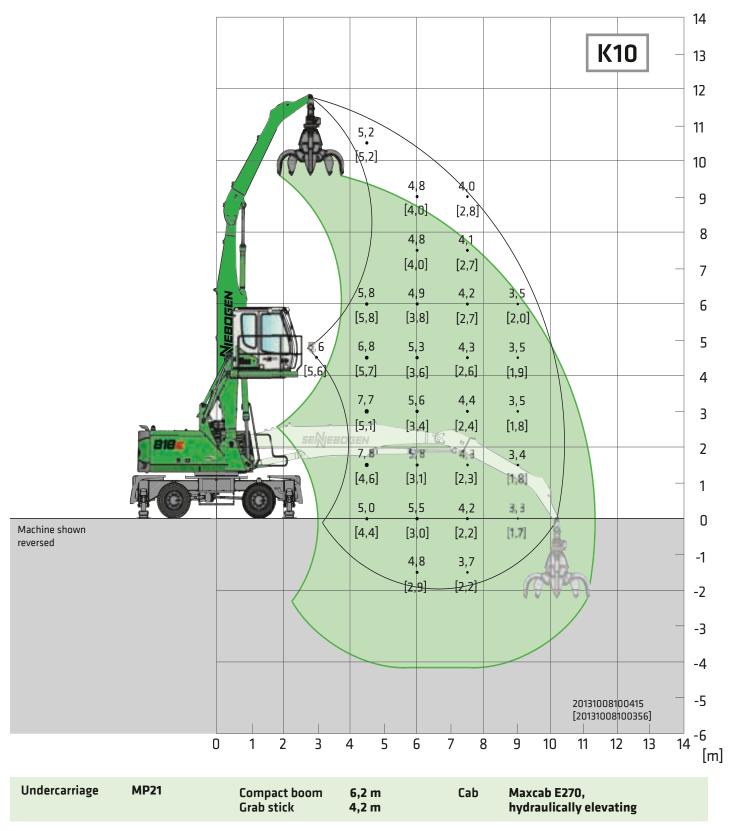
M



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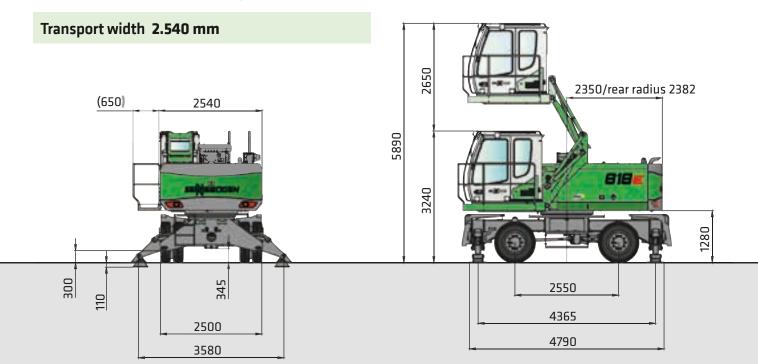


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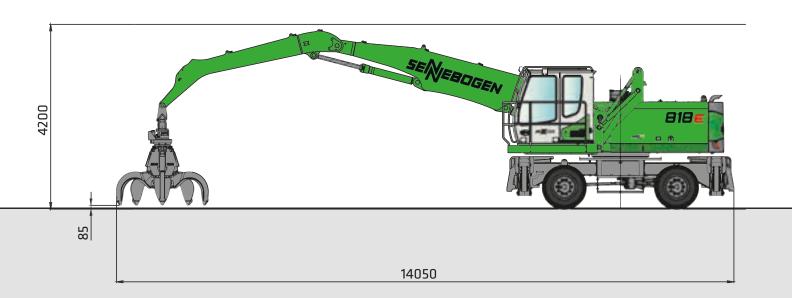
Subject to change.

B18 Transport dimensions

M



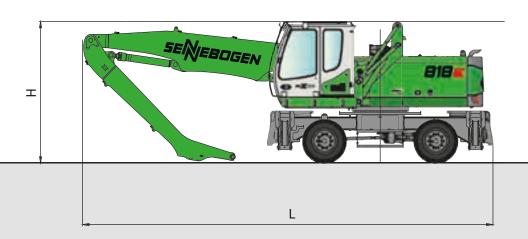
818 M with MP21 undercarriage and type E270 hydraulically elevating cab



818 M with 6.2 m K10 compact boom and 4.2 m grab stick with SENNEBOGEN orange peel grab

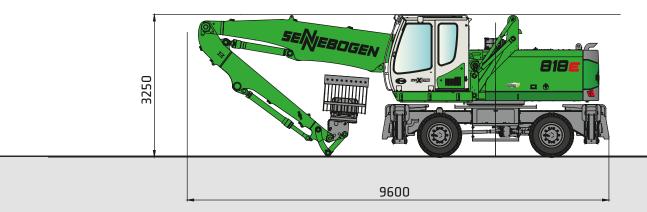






818 M with undercarriage MP21

	Load boom	Grab stick	Transport length (L)	Transport height (H)
K9 ULM	5.3 m	3.8 m ULM	8.7 m	3.25 m
К9	5.3 m	3.8 m	8.7 m	3.25 m
K10 ULM	6.2 m	3.8 m ULM	9.6 m	3.25 m
K10	6.2 m	4.2 m	9.6 m	3.25 m



818 M with 6.2 m K10 compact boom ULM and 3.8 m grab stick

B18 Recommended grapples

SGM Orange peel grab (4 shells)



Design / size	Cuch composite	Weight ¹		Max. piled density
Design / size	Grab capacity	Shell shape		
		НО	G	
SGM	1	kg	kg	t/m³
	500	835	975	
600.30-4	600	1300	1435	2.0
800.30-4	800	1345	1510	

SGM Orange peel grab (5 shells)



Design / size	Cuah samasitus	Weight ¹		Max. piled density
Design / size	Grap Capacity	Grab capacity Shell shape ²		
		НО	G	
SGM	1	kg	kg	t
500.20	500	990	1085	
	600	1430	1550	2.0
	800	1460	1600	

Clamshell grab SGZ



Design / size	Crah canacity	Weight ¹	Max. piled density
Design / size	Grab capacity	kg	t
1000.40	1000	1270	2.0
1200.40	1200	1360	2.0

Magnetic plates



Type series / model	Power	Weight	Pull-off strength	Load-bearing capa- city in kg
woкo	kW	kg	kN	Slab (safety factor 2)
S-RLB 10	4.8	730	190	9500
S-RLB 11.5	5.5	1060	240	12000
S-RLB 12.5	8.8	1310	280	14000
Recommended magnetic generator: 9 kW				

^{*)} Available upon request

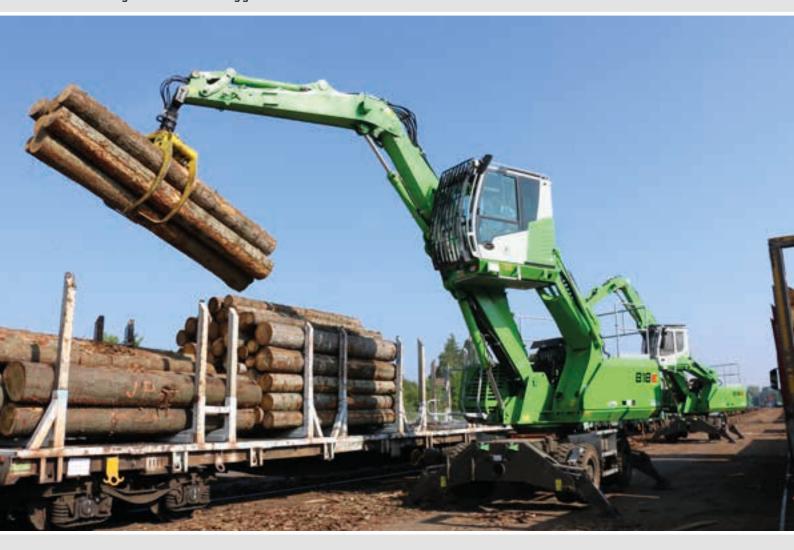


Weight information without grapple suspension, stick bolts, hose system

²) Half-open shells: shell sheet steel width 400 mm, 500 mm wide for 1250 I capacity and higher

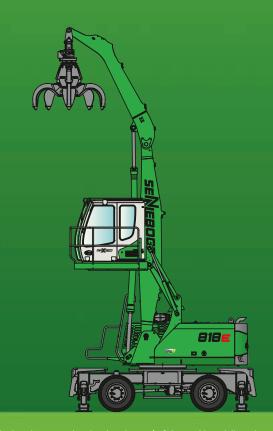


818 M - Loading of a baler with sorting grab



818 M - best overview when loading and unloading trains due to stepless cab elevation





This catalog describes machine models, scopes of equipment of individual models, and configuration options (standard equipment and optional equipment) of the machines delivered by SENNEBOGEN Maschinenfabrik. Machine illustrations can contain optional equipment and supplemental equipment. Actual equipment may vary depending on the country to which the machines are delivered, especially in regard to standard and optional equipment.

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